

Work Order ID 157907

Friday, March 03, 2017 2:05:54 PM

157907

Page 1

Item ID: D3832-13

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mesh (Lid)

Start Date: 3/3/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/6/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: **DAS 21** Date: **MAR 03 2017**

Tooling:

Date:

Run Start ***NR1***QC: **9-89**

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
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D3832	B
-------	---

100

0.00

100

SHEAR

Shear

Memo

0.09

Shear

1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary

1 MAR 03 2017 *pc*

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

1 MAR 03 2017 **DAS 43**
9-89

120

Identify as per dwg & Stock Location: W44

0.00

120

Packaging

Memo

0.00

Packaging

1 MAR 03 2017 *pc*

Work Order ID 157907***157907***

Page 2

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Item ID: D3832-13

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Mesh (Lid)

Start Date: 3/3/2017 Start Qty: 1.00

1

Cust Item ID:

Required Date: 3/6/2017 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.02

Quality Control

DAS
21
9-89

MAR 03 2017

Picklist Print

Friday, March 03, 2017 2:05:58 PM

Page 1

Work Order ID: 157907

157907

Parent Item: D3832-13

D3832-13

Parent Item Name: Mesh (Lid)

Start Date: 3/3/2017

Required Date: 3/6/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	373.7700	17.7176	18.65011			
M304EX0 75-16F									**				
Expanded Metal Flat SS										MAR 03 2017			

Location

Loc Qty

Loc Code

WA004

373.76996

M136012

34.76996

M136467

149

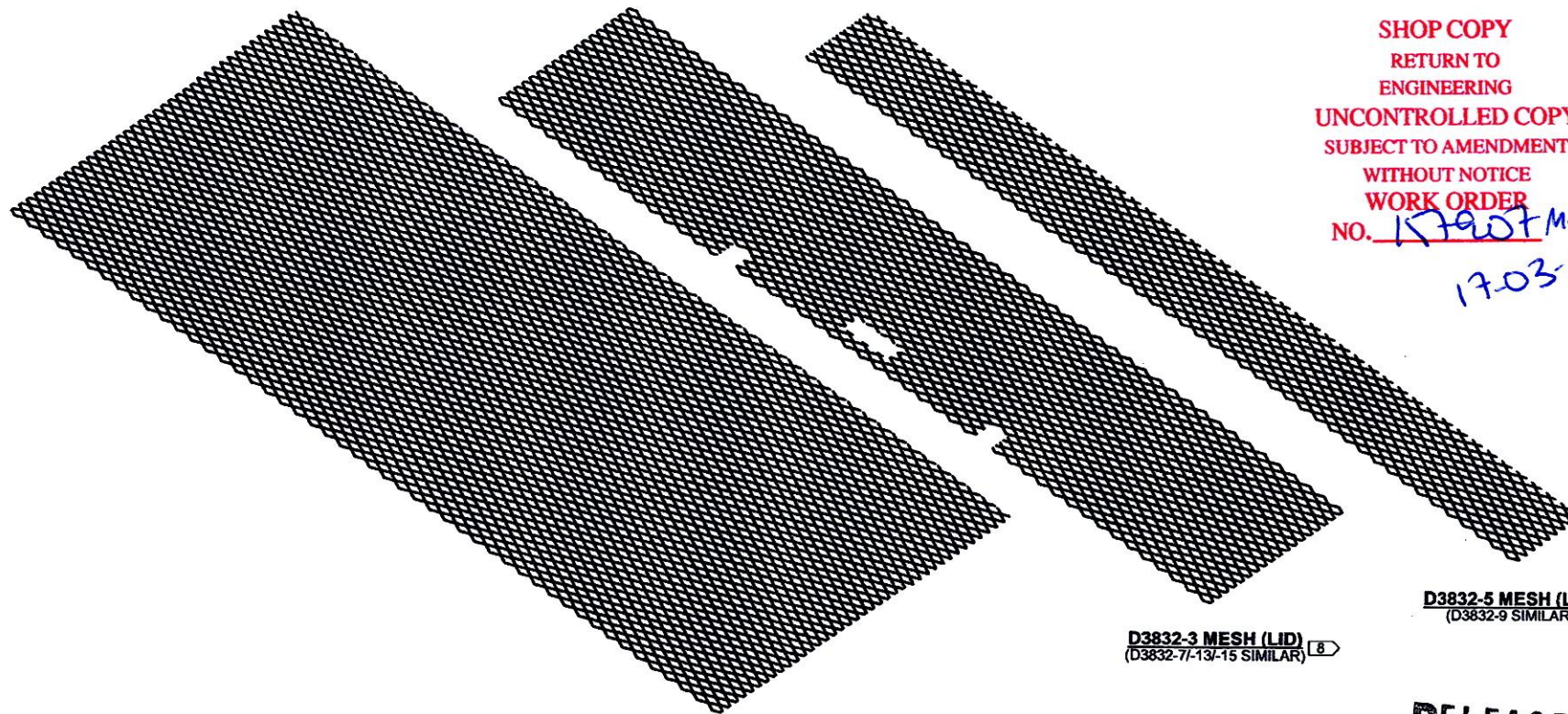
M136951

190

20

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 17907MS

17-03-03



D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

D3832-3 MESH (LID)
(D3832-7/13/15 SIMILAR)

D3832-5 MESH (LID)
(D3832-9 SIMILAR)

RELEASED
2012-07-16

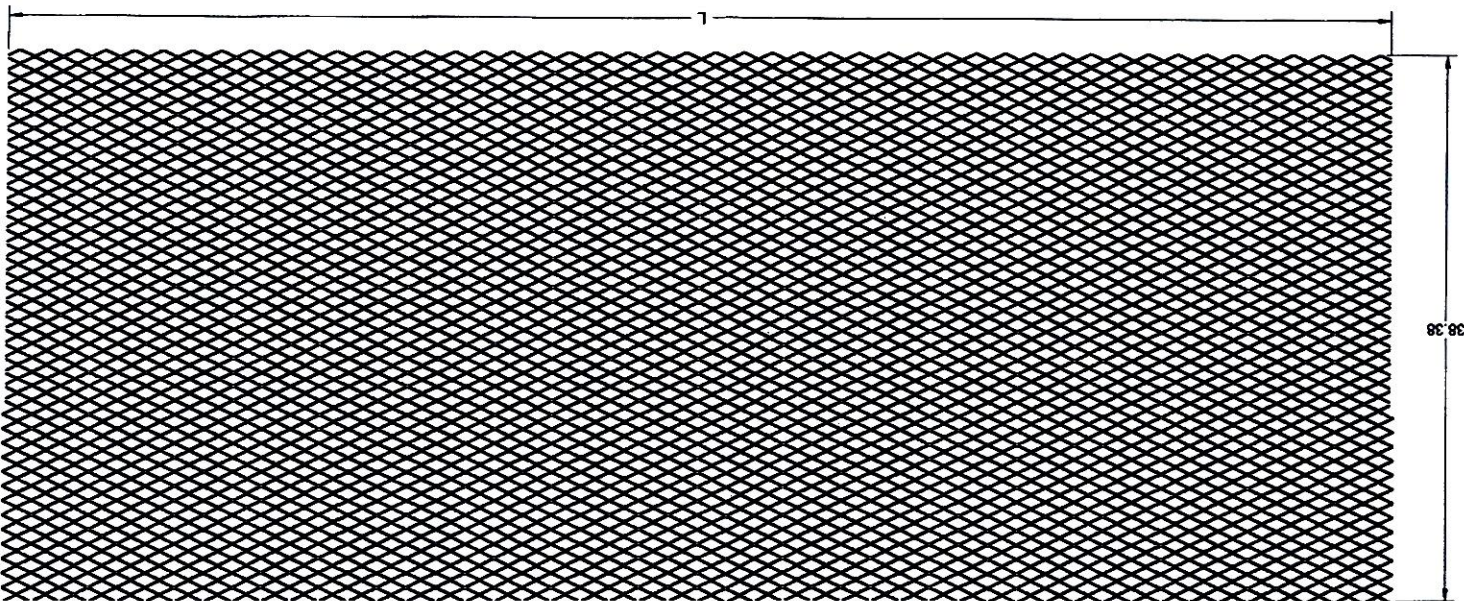
NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/7-13/15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/8/11/13/15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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DART PART NUMBER	D3832-1	D3832-11
WEIGHT (lbs)	95.50	56.25
	L	8.00

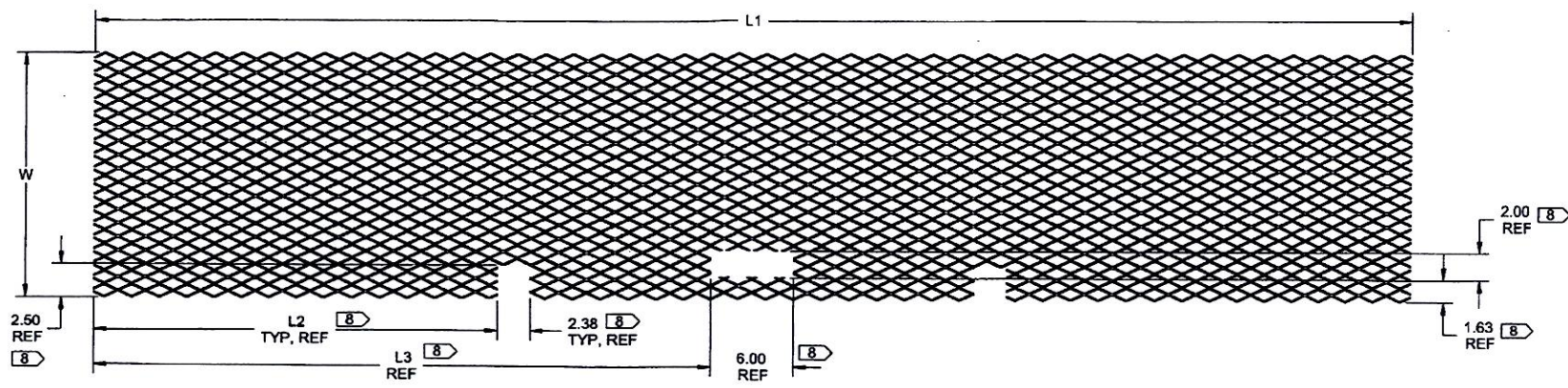
D3832-X MESH (BASE)



38.38

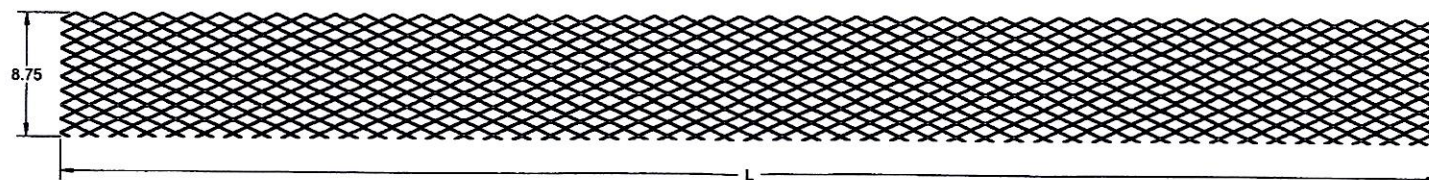
DESIGN	DATE	12.05.17
DRAWN	DE APPR.	
CHECKED	APPROVED	
MFG. APPR.		
D3832		
REV. B		
DART AEROSPACE LTD		
HAWKESBURY, ONTARIO, CANADA		
DRAWING NO.		
D3832		
SHEET 2 OF 3		
SCALE		
NTS		
MESH (LID)		
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RELEASED
2012-07-16



D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASE
2012-07-16

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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